

Date: Wednesday, 1/18/2006 4:05:09 PM
 User: Kim Johnston

Process Sheet

SPLIT - 2

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CABIN DOOR ROLLER KIT RH		
Job Number	: 25557		Part Number	: D412698012		
Estimate Number	: 10289		Drawing Number	: N/A		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 1/18/2006 S.O. No. : N/A		Drawing Revision	: N/A		
Prsh Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 2/15/2006 Qty: 4 Um: Each		
Previous Run	: 25442					
Written By	: See COMMENT Below					
Checked & Approved By	: See Above - User & Date.					
Comment	: Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-012 CHG003			
2.0	25557A	BRACKET ASSEMBLY	
 Comment: Sub-Component BRACKET ASSEMBLY			
3.0	25557B	BRACKET ASSEMBLY	
 Comment: Sub-Component BRACKET ASSEMBLY			
4.0	25557C	BRACKET ASSEMBLY	
 Comment: Sub-Component BRACKET ASSEMBLY			
5.0	25557D	BRACKET ASSEMBLY	
 Comment: Sub-Component BRACKET ASSEMBLY			
6.0	25557E	BRACKET	
 Comment: Sub-Component BRACKET			

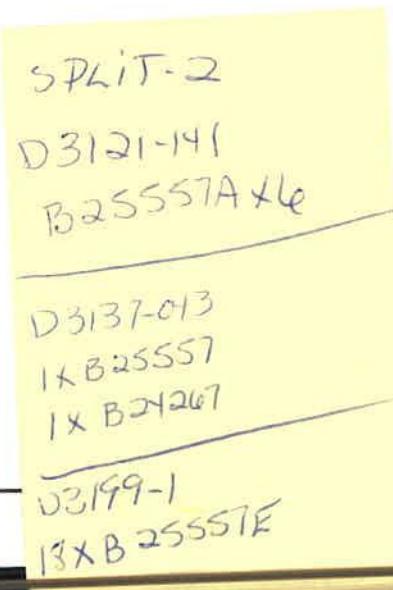
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Job Number: 25557		Part Number: D412698012
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
7.0	25557F	COVER 
Comment: Sub-Component COVER		
8.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
9.0	D3121141	Bracket Assembly 
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		⑥ B25442A 1mcx
→	Pick: Packing Kit	
Qty Part Number	Description	Batch
3 D3121-141	Bracket Assembly	<u>B23721</u> 1mcx <u>B21760</u> 1mcx <u>B25557A</u> 9mcx
10.0	D3121144	Bracket Assembly 
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		⑦
→	Pick: Packing Kit	
Qty Part Number	Description	Batch
1 D3121-144	Bracket Assembly	<u>B23721</u> 1mcx <u>B23793</u> 3mcx
11.0	D3137043	Bracket Assembly 
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		⑧
→	Pick: Packing Kit	
Qty Part Number	Description	Batch
1 D3137-043	Bracket Assembly	<u>B25557C</u> 1mcx <u>B25441C</u> 1mcx <u>B24267</u> 1mcx <u>B25442C</u> 1mcx
12.0	D3183044	Bracket Assembly 
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s)		⑨
→	Pick: Packing Kit	
Qty Part Number	Description	Batch
1 D3183-044	Bracket Assembly	<u>D25442D</u> ✓

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Job Number: 25557		Part Number: D412698012
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
13.0	D31991	Bracket
		
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 9 D3199-1 Bracket B2557E 18X B25557E → (R)		
14.0	D32021	Cover
		
Comment: Qty.: 0.0000 Each(s)/Unit Total : 0.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3202-1 Cover B23731 → (R) 1/24 (4)		
15.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		
Comment: INSPECT 100% KITS FOR COMPLETENESS C204103122 (2)		
16.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-012 Location: → (2) C2061031622 (2)		
17.0	DC	DOCUMENT CONTROL
		
Comment: DOCUMENT CONTROL Inspection Level 21 → (2) C206103123 (2)		
Job Completion 		u 06-03-23
 <p>SPLIT-2 D3121-141 B25557A x 4 D3137-013 1X B25557 1X B24267 D3199-1 18X B25557E</p>		